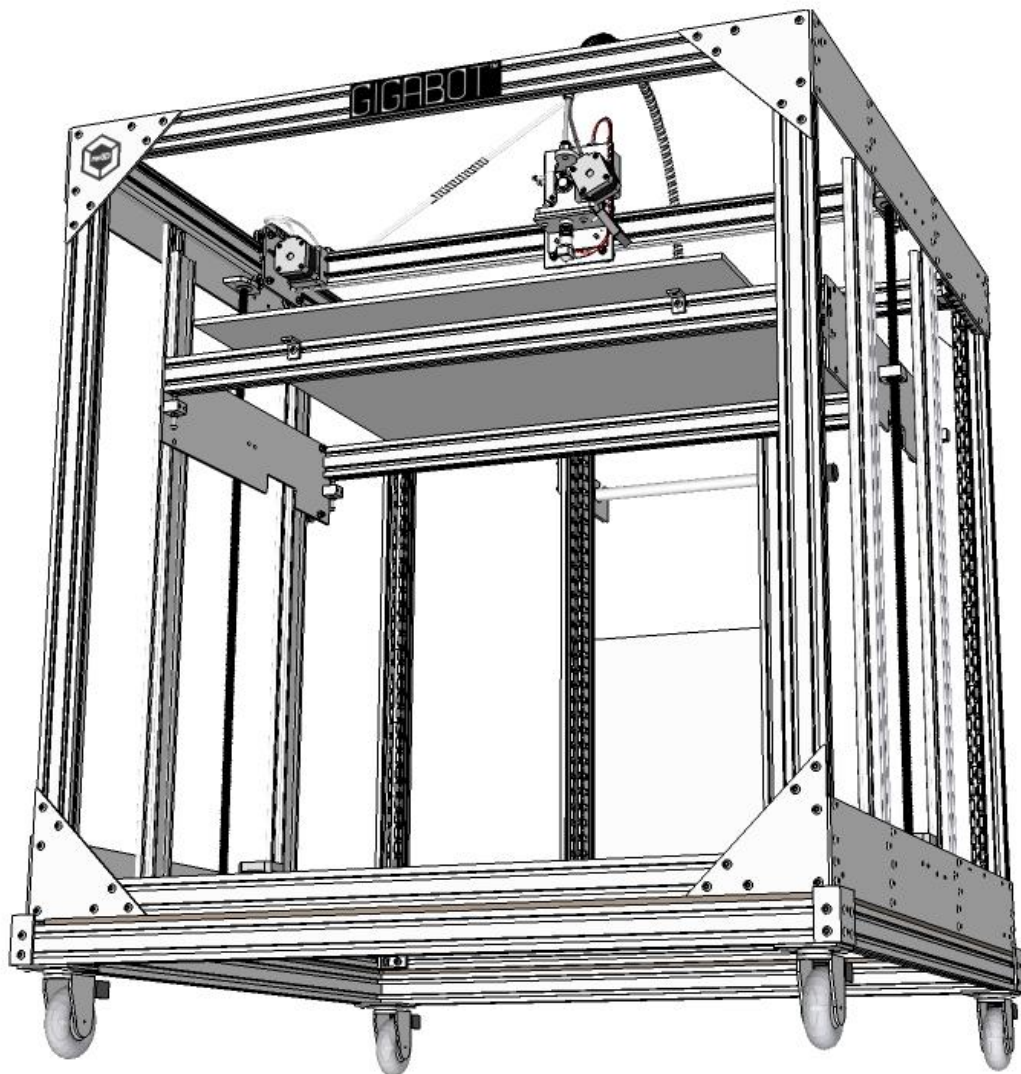


# GIGABOT™

## Wheels Assembly Manual



Gigabot 2.0 Wheels

## LEGALIZE

*Below are a few things our lawyer said we should share to ensure a safe printing experience:*

### Read Instructions

- All the safety and operating instructions should be read before the printer is operated.

### Retain Instructions

- The safety and operating instructions should be retained for future reference.

### Heed Warnings

- All warnings on the product and in the operating instructions should be adhered to.

### Follow Instructions

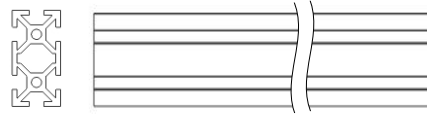
- All operating and use instructions should be followed.

### Attachments

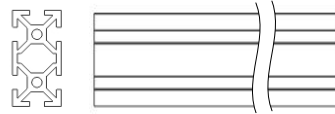
- Do not use attachments or enhancements not recommended by the product manufacturer as they may cause hazards.

## 1 Inventory

2 x Long Rail (870 mm)



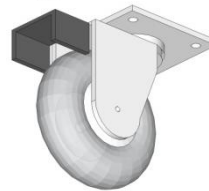
2 x Short Rail (815 mm)



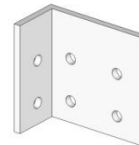
4 x Corner Bracket



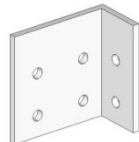
4 x Casters



2 x Left Corner



2 x Right Corner

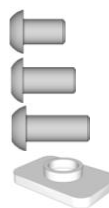


28 x M5 x 8mm Button Head

8 x M5 x 10mm Button Head

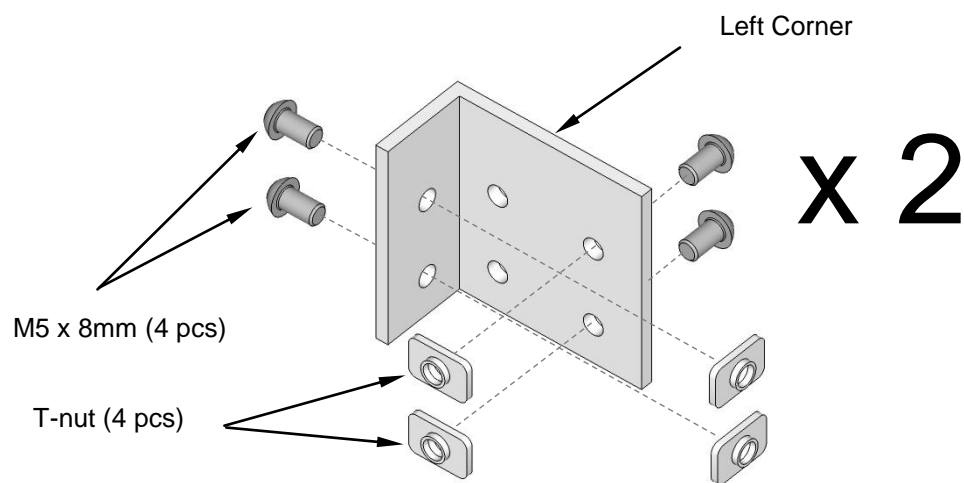
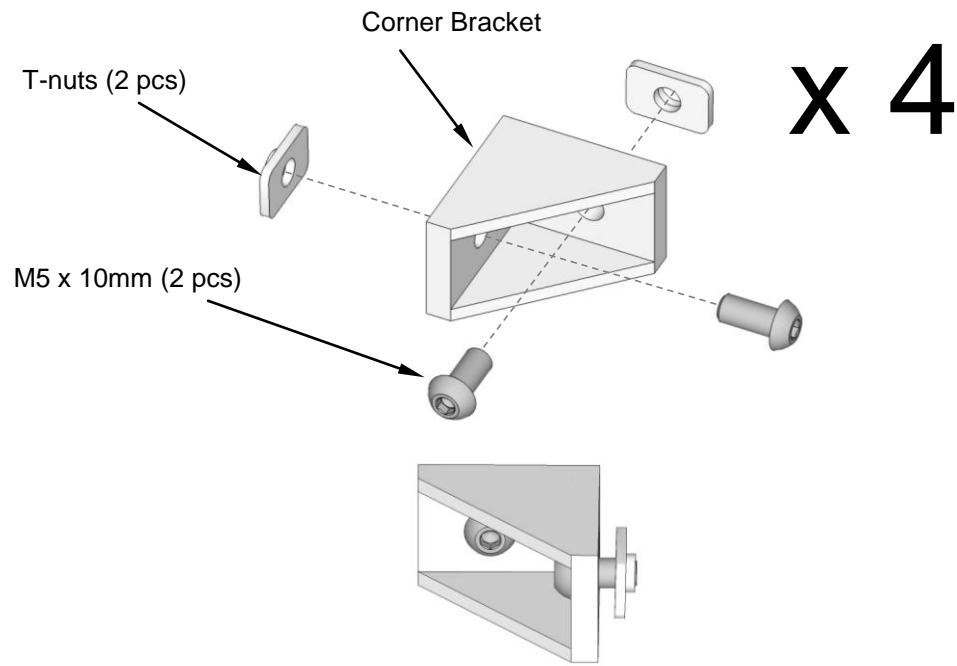
8 x M5 x 12mm Button Head

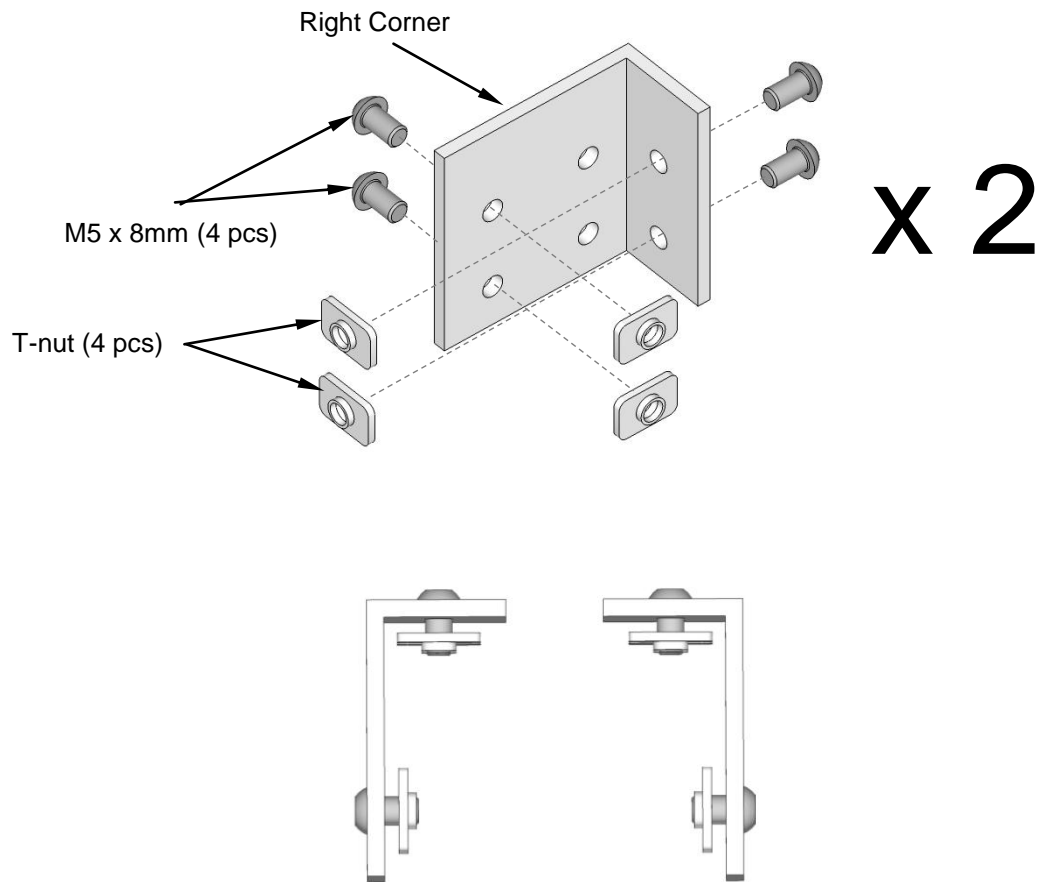
36 x T-Nut



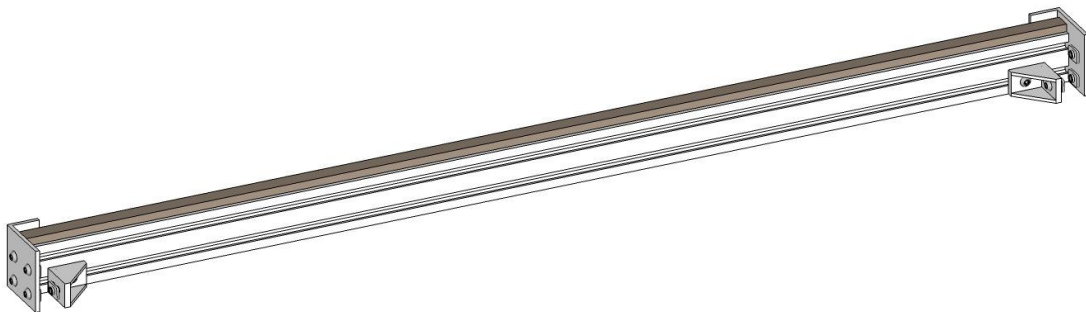
## 2 Assembly

### 2.1 Assembly Brackets and T-nuts

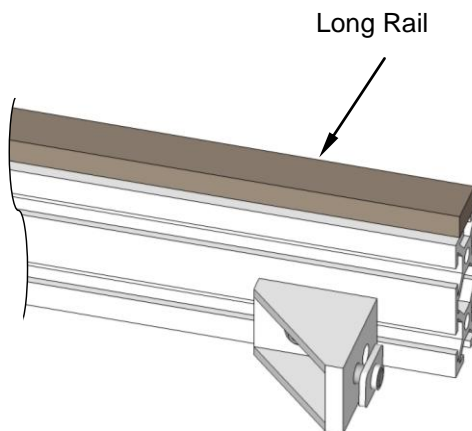
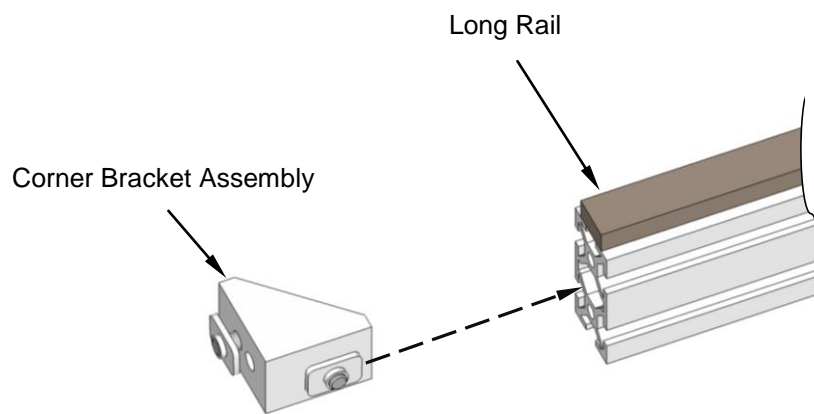
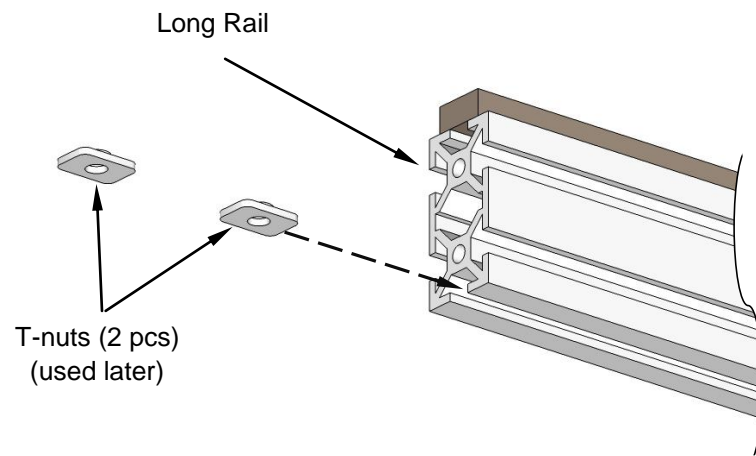


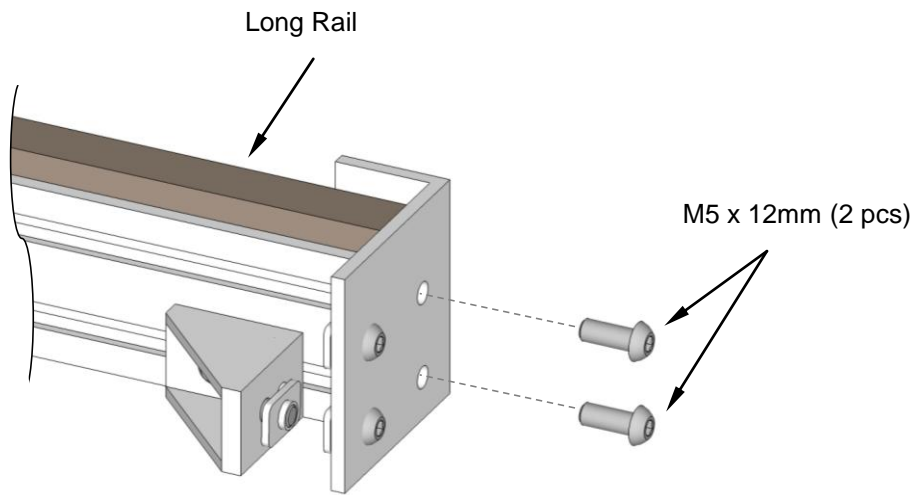
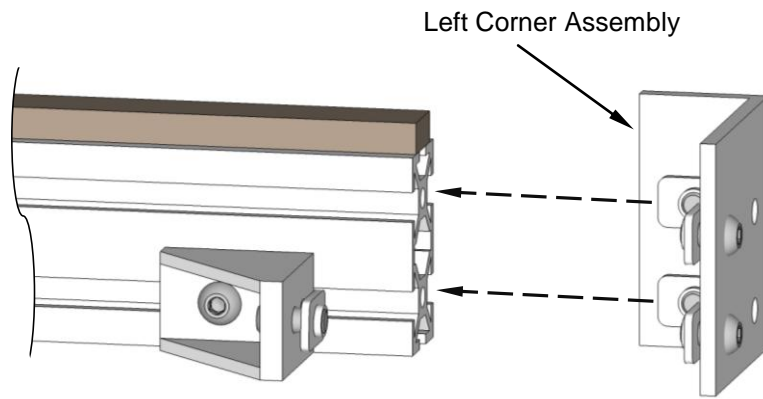


## 2.2 Add Brackets on Long Rail

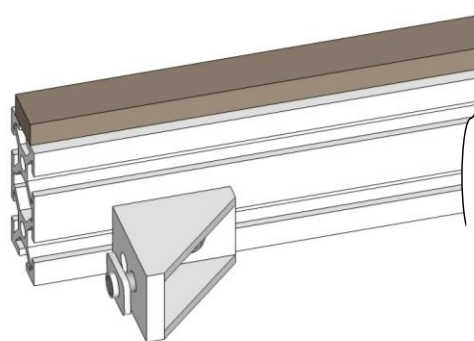
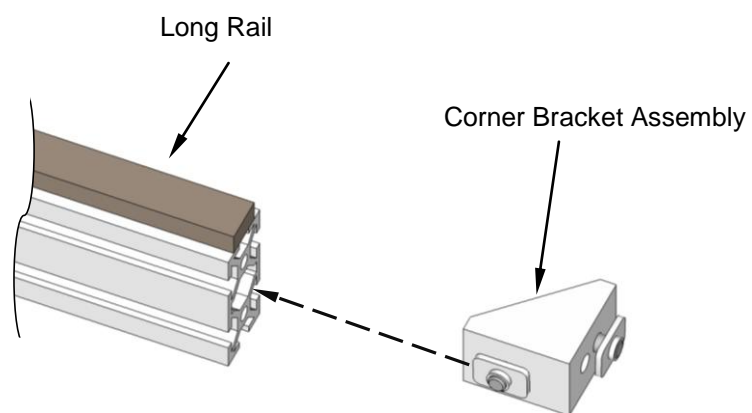
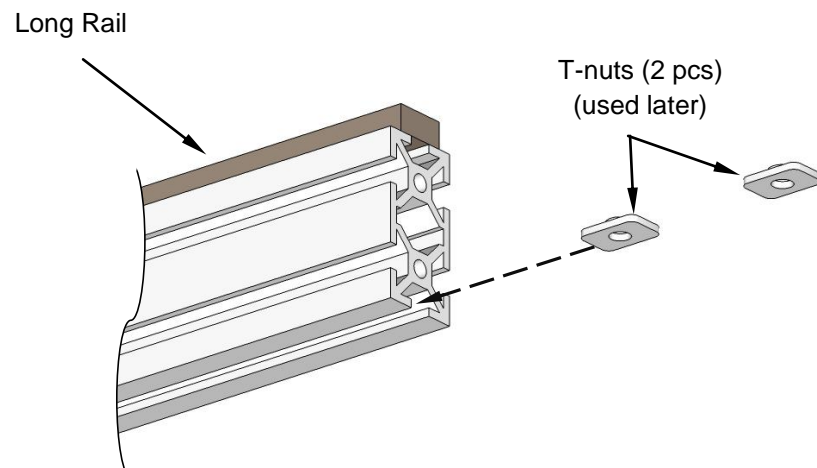


Example of Complete Long Rail





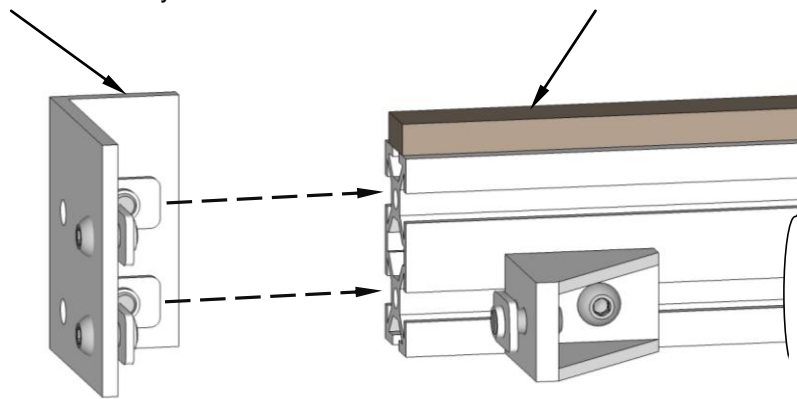
## 2.3 Repeat on other end of Long Rail





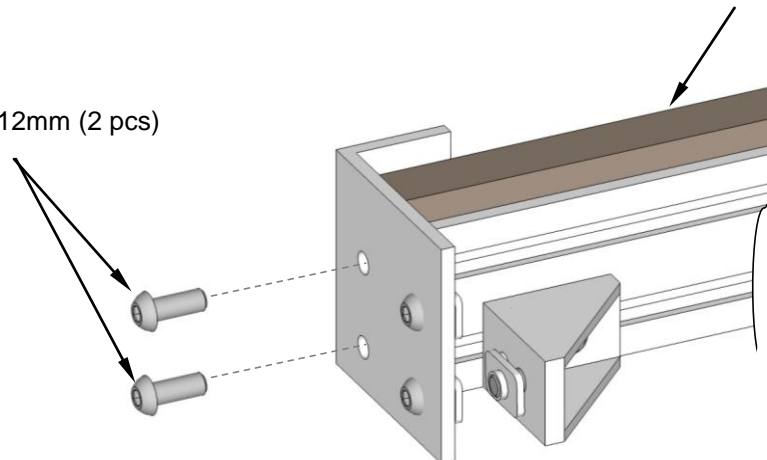
Left Corner Assembly

Long Rail

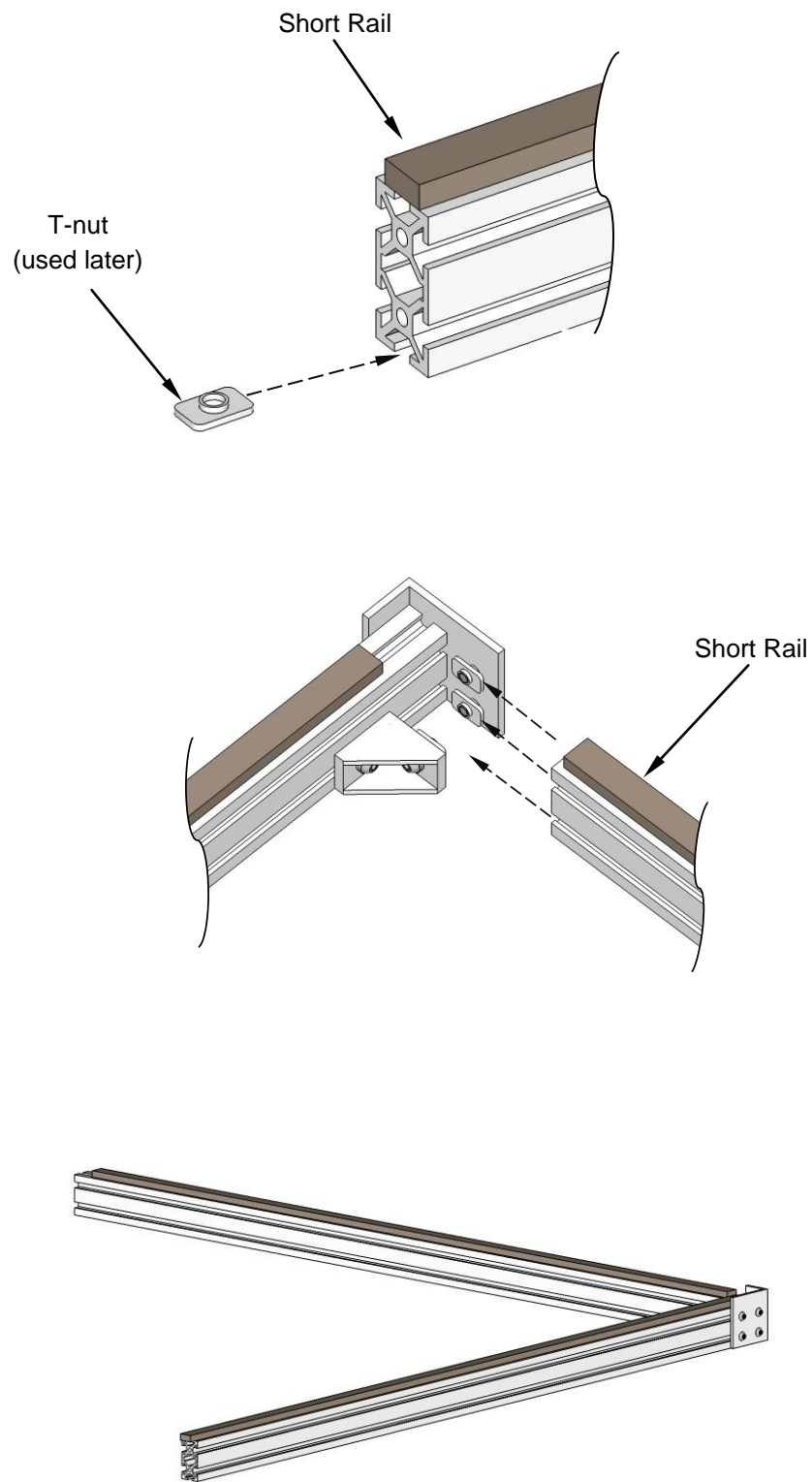


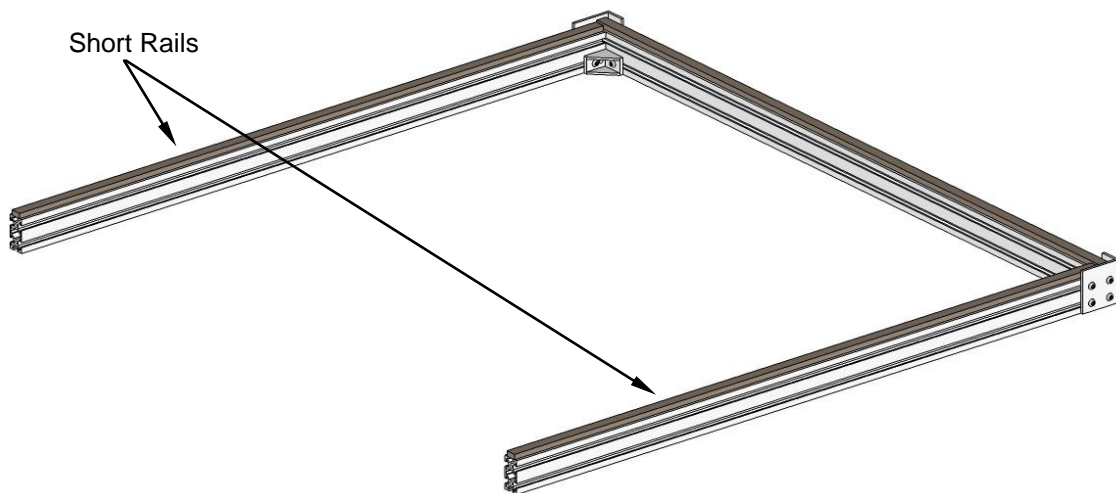
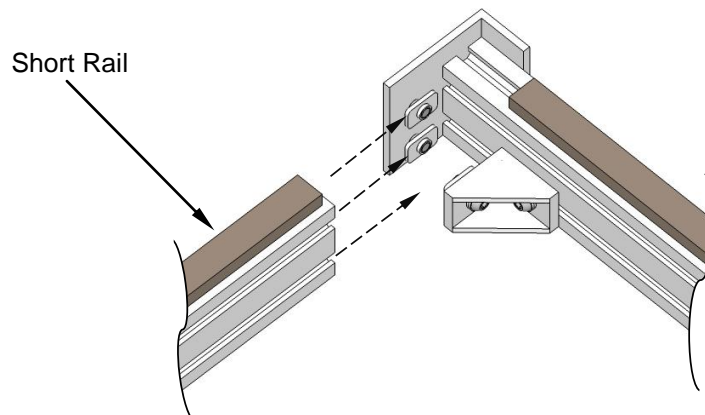
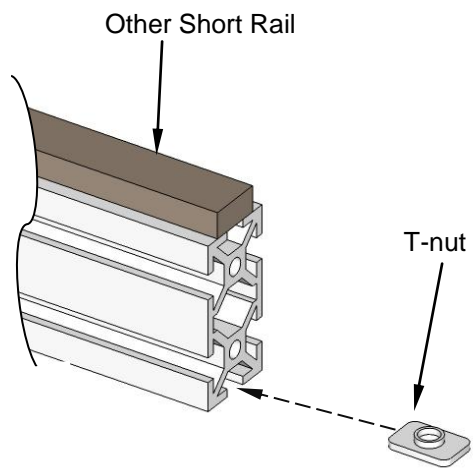
Long Rail

M5 x 12mm (2 pcs)



## 2.4 Add Short Rails

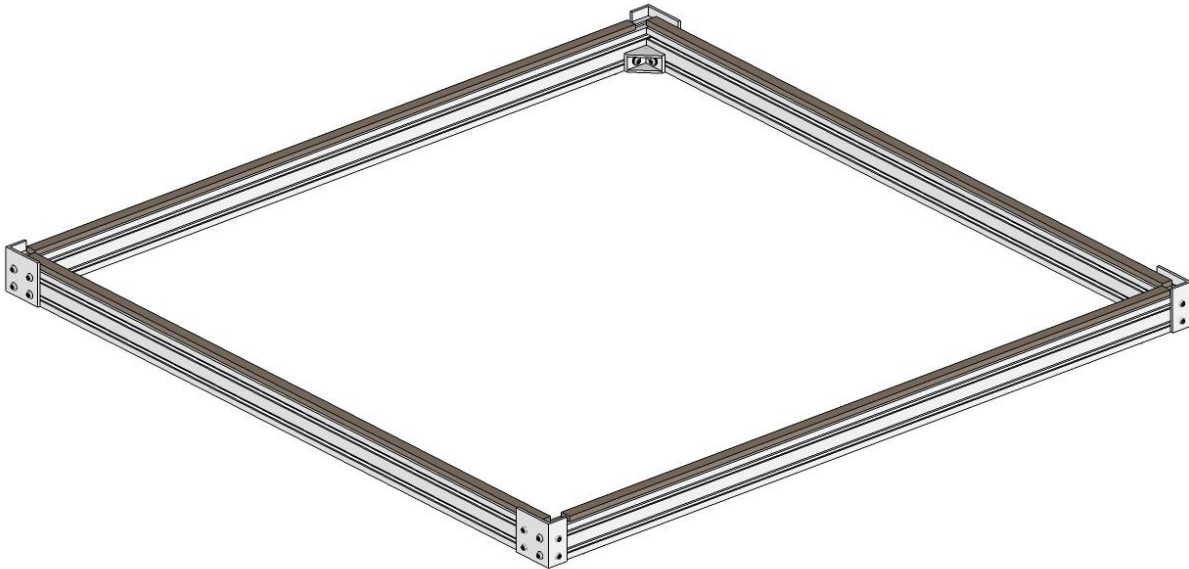




Repeat previous instructions to add brackets to other Long rail.

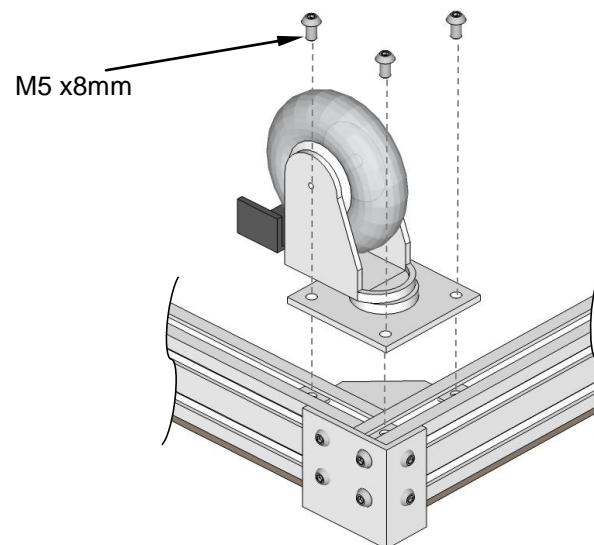
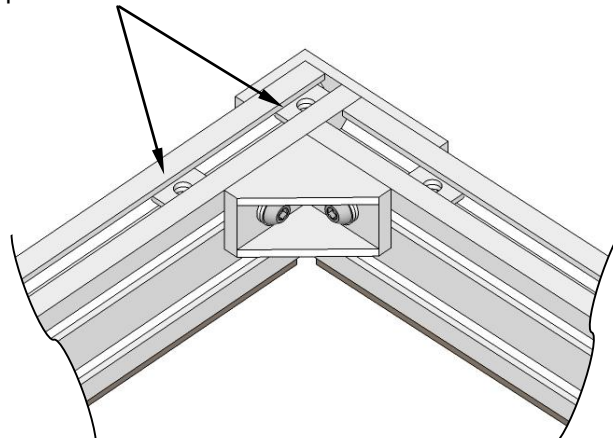


Example of Complete Long Rail



Flip frame over.

Line up t-nuts with holes in wheels



Repeat for each wheel.

