

## **OVERVIEW**

Please follow the steps outlined in this guide to update firmware on Gigabot®.

If needed, here are some links to other helpful resources:

Gigabot® support: support@re3d.org

Wiki: http://wiki.re3d.org/

**Community forum:** https://re3d.zendesk.com/hc/en-us/community/topics

YouTube channel: https://www.youtube.com/user/GigaBot3D

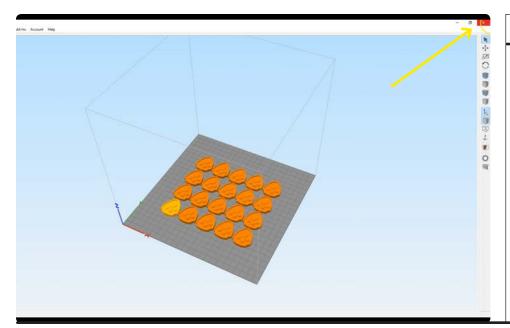
**Sketchfab:** https://sketchfab.com/re3d/models

**Shop:** <a href="http://shop.re3d.org/">http://shop.re3d.org/</a>

re:3D main website: https://re3d.org/

## TIPS & TRICKS

- When using the reLoader firmware upload tool, do not leave open any other programs that may try to connect with Gigabot®, such as Simplify3D.
- **#2** Be sure that you have downloaded the correct firmware corresponding to your specific Gigabot® model.
- #3 Do not unplug or turn off Gigabot® while the firmware is uploading.



Close Simplify3D if it is open.



## **A2**

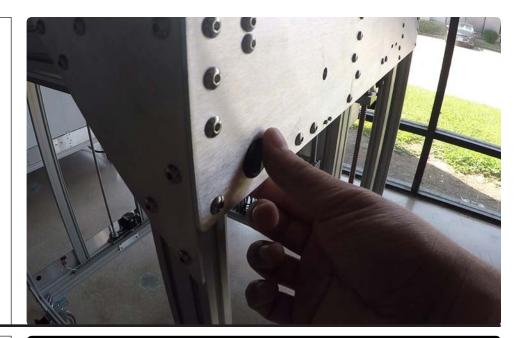
Turn off the Gigabot®.



## **A3**

Plug the Gigabot® USB cable into your computer.

Turn the Gigabot® on.



#### **A5**

Navigate to the firmware installation page on the re:3D Wiki and download the firmware .hex file corresponding to your machine.



#### GB3+ with PRO Controller Jodit

- GB3-XL Dual Extruder (V4.1.5) 
   □ 4.1.5 Hex) 
   □

#### GB3 and GB3+ [edit]

#### GB2 with Filament detection [edit]

- Viki 2.0 + J-Head + Filament Detection (V4.1.2 GB2 FD) 

   Ø
- Viki 2.0 + Thermocouple + Filament Detection (V4.1.2 GB2 TC FD) 
   ✓
- Viki 2.0 + XL + J-Head + Filament Detection (V4.1.2 GB2-XL FD) 

   Ø
- Viki 2.0 + XL + Thermocouple + Filament Detection (V4.1.2 GB2-XL TC FD)

#### GB2 without Filament Detection [edit]

#### **A6**

Slightly lower on the same web page, download the reLoader firmware upload tool.

- Viki 2.0 + Thermocouple: (V4.1.2 GB2 TC) 

   ✓
- Viki 2.0 XL: (V4.1.2 GB2-XL)
   ✓
- Viki 2.0 XL + Thermocouple: (V4.1.2 GB2-XL TC)

#### (No longer supported) GB2 with Viki 1.0 [edit]

- Viki 1.0 Heated bed: (V3.52) 
   ✓
- Viki 1.0 Heated bed XL: (V3.52) 

  Ø
- Viki 1.0 Non heated bed. (V3.52 NON Heated Bed)
- Viki 1 0 Non heated bed XI
- Viki 1.0 Heated bed + E3D V6 Hot-End: (V3.52E) 

  Ø
- Viki 1.0 Gigabot + Thermocouple: (3.52 Thermocouple) 

   Ø
- Viki 1.0 Gigabot + Thermocouple No Heated Bed: (Hex File) 
   ✓

#### Upload to your Gigabot [edit]

V4.1.5 and above

V4.1.2 and V4.1.3

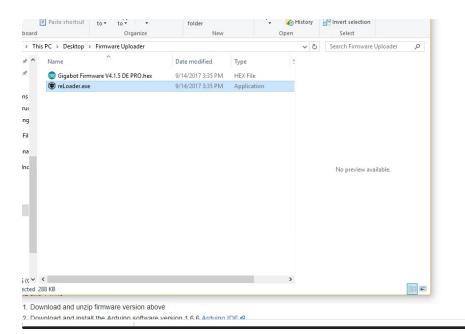
ropbox.com/s/rsvnkqct2tfcpsp/reLoader.exe?dl=0

1. Use this firmware upload tool and the Hex files above: (reloader.exe)

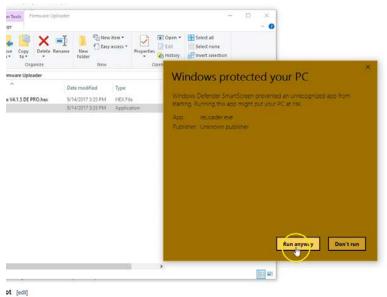


Download and unzin firmware version above

oot Firmware ....hex ^

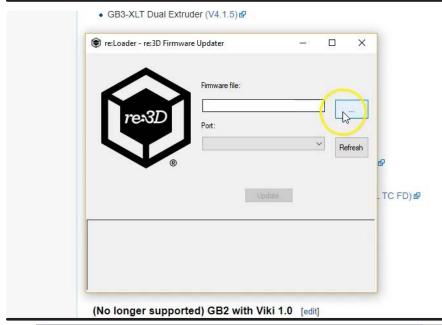


It may help to organize the firmware .hex and reLoader .exe files in a folder on your computer.



#### **A8**

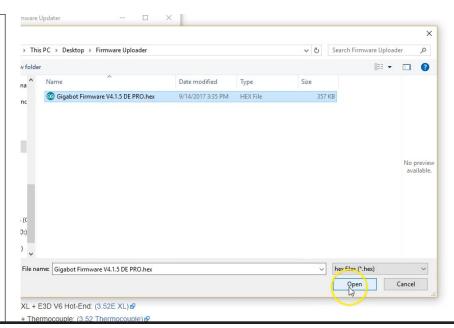
Run reLoader.exe. If a pop up shows asking for confirmation, click "Run Anyway."



#### **A9**

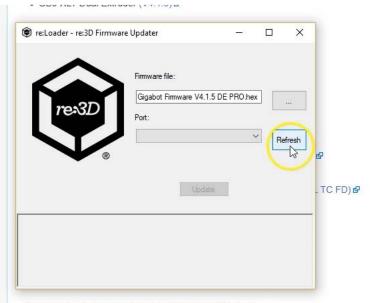
Click the button next to the "Firmware file" field.

Navigate to where your firmware .hex file is stored and click "Open."



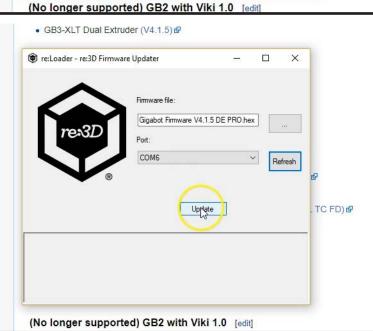
#### **A11**

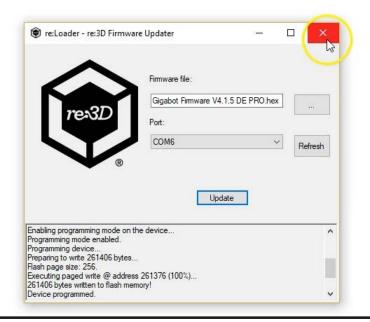
Click the "Refresh" button on the reLoader window.



### A12

The COM port corresponding to Gigabot® shows up in the "Port" field. If nothing happens, double check your USB connection. Once the COM port is shown, click the "Update" button.





When the reLoader tool displays "Device programmed" in its text window, it has confirmed that the firmware has successfully uploaded. You may now close the program.



#### A14

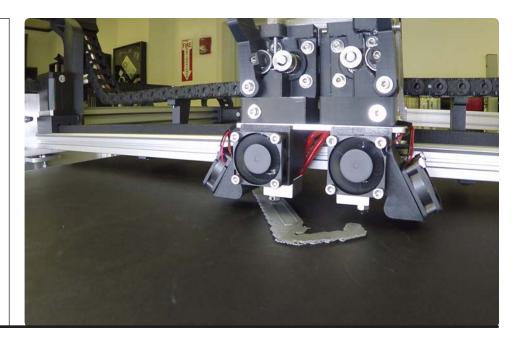
Unplug the Gigabot® USB cable.



## A15

Turn the Gigabot® off and watch the Viki screen as you turn it back on. Verify that the new firmware version has been uploaded.

You may now resume printing with your  $Gigabot^{\otimes}$ .



## CONCLUSION

# CONGRATULATIONS! YOU HAVE NOW COMPLETED FLASHING THE FIRMWARE.

We are confident that you will find this to be a high quality upgrade that increases the capabilities of your machine, but please do not hesitate to contact us for any further issues or questions. Feedback on assembly instructions, support, and other aspects of your experience are welcome. Reach out to us at:

**FORUM:** <a href="https://re3d.zendesk.com/hc/en-us/community/topics">https://re3d.zendesk.com/hc/en-us/community/topics</a>

**WIKI:** wiki.re3d.org

**EMAIL:** support@re3d.org

**PHONE:** 512-730-0033

Happy printing!

