re:3D HQ
A 701 Brazos St
Suite 1616
Austin, TX, 78701

W www.re3D.org
P (512) 730-0033

re:3D Training Outline

1) Contact us
    a. www.re3d.org
    b. Wiki.re3d.org
    c. Email: support@re3d.org
    d. YouTube: https://www.youtube.com/user/GigaBot3D/
    e. Twitter: @re3Dprinting
    f. Instagram: @re3dprinting

2) Environmental requirements
    a. Power: 110V or 220V @ 10A or 5A respectively
    b. Low dust environment (typical office space)
    c. Ambient temperature: 10C to 30C
    d. Humidity: <70% RH
    e. Footprint: 90cm x 130cm x 130cm (W x D x H)

3) Receiving and preparing to operate
        i. Getting started Guide: https://www.youtube.com/playlist?list=PL8n1nJeRvWq0uPRZyvPX5TGv5yq8kLF4c

4) Viki controller
    a. Select file and start print
    b. Stop print
    c. Move axis
    d. Home machine
    e. Monitoring your print
    f. Importance of first layer

5) Machine / Mechanics overview
    a. Bed leveling
    b. Setting Z home position
    c. Setting dual extruder
    d. Changing filament
        i. Importance of the filter cloth
        ii. Extruder tension
    e. Out of filament detection

6) Simplify3D
    a. 3D model export settings
        i. .stl or .obj
        ii. # of triangles
    b. Verify model is manifold
    c. Model orientation to minimize support material, strength and print time
        i. Largest flat surface on bed
        ii. Part strength
        iii. Support material
        iv. Tall thin parts
    d. Pre-set profiles for material, resolution, extruder
    e. Custom Settings
        i. Infill percentage
        ii. Solid top and bottom layers vs infill percentage
        iii. Raft
        iv. Multiple processes
        v. Vary the print parameters based upon print height (Advanced tab)
        vi. Apply different process settings to different models on the table

    f. Dual extrusion
        i. Prime pillar
        ii. Multi-material prints
            1. PVA
            2. Dual Color

7) Gigabot Maintenance
    a. Cleaning
    b. Grease rods
    c. Tension belts
    d. Check bed level
8) Wiki and website resources
    a. Getting the most from your Gigabot
    b. Changing filament
9) Design for 3D printing
    a. Overhangs
    b. Hole dimensions
    c. Part tolerance and model resizing
    d. Part strength